



Owner's Manual MODEL GB116



Thank you for purchasing your Buzzaround XL™ Scooter. We are honored you have chosen Golden Technologies for your mobility needs.

Buzzaround XL™ Model GB116

Standard Packing List:

1 Owner's Manual
1 Battery Pack
1 Front Basket
1 Seat with Armrests
2 Keys
Battery Charger
Seat Post Nut and Bolt or Detent Pin

DISCLAIMER

We ask that you read this manual completely before operating your new Buzzaround XL. Golden Technologies, Inc. is not and cannot be held responsible for any damage or injury incurred due to improper or unsafe use of the Golden Buzzaround XL scooter. Golden Technologies, Inc. specifically disclaims responsibility for any bodily injury or property damage that may occur during any use that does not comply with applicable federal, state, or local laws or ordinances.

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I. INTRODUCTION

Congratulations on the purchase of your new Buzzaround XL™ scooter. The Buzzaround XL combines cutting edge technology with attractive designs that are also highly functional in today's world. We at Golden Technologies, Inc. know that you have chosen a scooter that will give you years of dependable operation and also will enhance the quality of your life by providing you with the mobility to experience an active daily lifestyle.

Even though your new Buzzaround XL is both user-friendly and designed for maximum maneuverability in even the tightest spaces, we ask that you please read, understand and follow all of the instructions and suggestions in this manual before you operate your Buzzaround XL for the first time. The safe use of your new scooter is very important to us.

If you feel that you do not understand the instructions and suggestions presented in this owner's manual, or if, for any reason, you do not feel capable of performing the activities necessary to assemble, disassemble, operate, or maintain your Buzzaround XL, please contact your local Golden Technologies, Inc. dealer or call Golden Technologies, Inc. Technical Support Services at (800) 624-6374.

Golden Technologies, Inc. cannot be held responsible for personal injury or property damage resulting from the unsafe or the improper use of any of our broad range of health and personal mobility products. Also, Golden Technologies, Inc. cannot be held responsible for personal injury or property damage resulting from attempts to follow instructions, suggestions, and guidelines presented in this owner's manual.

Our Research and Development Department, our Quality Control Department, and our Engineering Department have used the latest product specifications and the latest product design information to manufacture your Buzzaround XL. Golden Technologies, Inc. reserves the right to implement changes into our product lines when those changes become desirable or necessary. If changes are implemented into our product line, there may be minor differences between the product you purchased and the illustrations and instructions in this owner's manual.

Please fill out and mail the enclosed warranty registration card. Registration is also available @ www.goldentech.com. We at Golden Technologies, Inc. would appreciate hearing about the dependability of your Buzzaround XL and about the convenience of mobility it has provided for you. We would also appreciate hearing about the service you received from your local Golden Technologies, Inc. dealer or representative.

Golden Technologies, Inc. 401 Bridge Street Old Forge, PA 18518 Phone: (570) 451-7477 Fax: (570) 451-7494 Toll free: (800) 624-6374

For more information about our products and services or to send us your comments, please visit our website at www.goldentech.com

I. INTRODUCTION

FEATURES AND BENEFITS

Your Buzzaround XL™ scooter has been designed with your comfort in mind. It has also been designed to be a safe method of transportation when safety and operating instructions are followed. Please review the features and benefits of certain components of the Buzzaround XL scooter below.



Figure 1. Buzzaround XL Features

I. INTRODUCTION

ACCESSORIES FOR THE BUZZAROUND XLTM SCOOTER:

A variety of accessories are available for your Golden Buzzaround XL Scooter. Please contact your Authorized Golden Technologies Dealer for more information or to order.

- Cane Holder Tube
- Cup Holder
- Deluxe Pack N' Go
- Forearm Crutch Holder
- Mirror
- Safety Flag
- Scooter Cover
- Touch-up Paint

^{*}Some accessories require a mounting bracket or mounting clips. Please check with your dealer to find out if the accessory you would like to order requires a mounting bracket or mounting clips.

Your Buzzaround XL[™] is a battery-operated personal mobility vehicle. Please exercise caution and consideration when you are operating it. Driving your Buzzaround XL carefully and thoughtfully will help ensure your personal safety and the safety of other people.

NOTE: Before learning to operate your Buzzaround XL, have your authorized Golden Technologies, Inc. dealer determine if it is advisable for you to practice getting on and off your Buzzaround XL and operating it in the presence of an attendant.

BEFORE GETTING ON YOUR BUZZAROUND XL

- Check to be certain that the power is turned off. See section V. "Operation" in this manual. This will eliminate the possibility of accidentally activating the paddle controls and causing injury to yourself and/or others.
- Check to be certain that your Buzzaround XL's freewheel lever is in the engaged position. See section V. "Operation" in this manual.
- Flip up the armrests.

WARNING When getting on or off your Buzzaround XL, keep your weight toward the middle of the deck. Putting most or all of your weight on the edge of the deck may cause an unstable condition.

GETTING ON YOUR BUZZAROUND XL

- Position the seat for safe and easy mounting. Ensure that the seat is facing forward. See Section V. "Operation."
- Return tiller to full upright position if necessary.
- Carefully place one foot on the approximate center of the deck and seat yourself comfortably and securely on the seat.
- Flip down the armrest(s.)

GETTING OFF YOUR BUZZAROUND XL

- Make certain that the power is turned off and the key is removed.
- Return tiller to full upright position
- Flip up the armrests.
- Carefully place one foot on the ground, transfer your weight to that leg, and slowly come to a standing position.
- Step away from the scooter.

MAXIMUM WEIGHT

Your Buzzaround XL has been rated to a maximum payload (operator and anything else being carried onboard) of 300 pounds. Exceeding the maximum weight rating will void the warranty.

WARNING Exceeding the maximum weight rating may result in injury to yourself and/or others.

DRIVING ON INCLINES

- For maximum stability, lean forward in your Buzzaround XL's seat while proceeding up ramps, inclines, curbs, or any low rise. See figure 2.
- Drive with caution when attempting to negotiate any incline, even handicap access ramps.
- Always climb or descend an incline by driving straight up or straight down the face of the slope. See figure 2.
- Do not traverse or drive across the face of an incline in any direction. See figure 3.
- Do not attempt to negotiate an incline that is covered with snow, ice, salt, cut or wet grass, leaves, or any other potentially hazardous material.
- Do not drive your scooter in reverse down an incline.
- Try to keep your Buzzaround XL moving when climbing an incline. If you do come to a stop, restart and accelerate slowly and carefully.
- Do not try to descend or climb a slope whose gradient is greater than recommended.

*Buzzaround XL maximum recommended incline is 6°.



Figure 2. Going Up an Incline



Figure 3. Traversing an Incline

WARNING If, while you are driving down a slope, your scooter starts to move faster than you feel is safe, release the throttle control lever and allow your Buzzaround XL to come to a stop. When you feel that you again have control of your scooter, push the throttle control lever forward and continue safely down the remainder of the slope.

DRIVING DOWN A DECLINE

- Lower speed setting
- Whenever it is safely possible, drive forward down any ramp, low rise, or incline.

Golden Technologies, Inc. does not recommend that you drive your scooter in reverse down any incline, ramp, curb, or low rise. Backing down any slope may create a very hazardous situation. If it is necessary to back down a slope follow one of two procedures.

NOTE: When using either of the following procedures to back down a slope, Golden Technologies, Inc. strongly advises that you have the assistance of another person.

Procedure 1 - Under Power

- 1. Set the key switch to the "Off" position. See section V. "Operation."
- 2. Dismount your Buzzaround XLTM.
- 3. Set the key switch to the "On" position. See section V. "Operation."
- 4. While standing alongside your scooter, carefully operate the controls at the lowest speed setting. See section V. "Operation."
- 5. Slowly and carefully back your scooter down the incline.
- 6. Carefully remount your Buzzaround XL and resume normal operation.

WARNING When your scooter is in freewheel mode, the park brake is released. If the batteries are dead, the motor braking system will not work. The weight of the scooter on a slope may cause you to lose control of the scooter. If you do not feel capable of manually controlling your scooter down the slope, request assistance or do not attempt to use this procedure.

Procedure 2 - Emergency (No Power)

- 1. Set the key switch to the "Off" position. See section V. "Operation."
- 2. Dismount your Buzzaround XLTM.
- 3. Set the freewheel lever to "Disengaged."
- 4. While standing alongside the scooter, carefully manually maneuver it down the slope.
- 5. When you have reached a level surface at the bottom of the slope, position the freewheel lever in the engaged position. See section V. "Operation."
- 6. Refer to section X. "Care and Maintenance" to restore power.

Motor Braking System

Your scooter is equipped with a system that uses the motor to aid in braking. This motor brake system is designed to work when the key is in either the on position or the off position.

When the key switch is in the on position, the freewheel is in the engaged position, and the scooter is under power, the motor will help slow down the scooter as soon as you take your hand off of the throttle lever.

When the key switch is in the off position and the freewheel is in the disengaged position, the motor brake system will keep you from pushing the scooter too fast (i.e. down a slope).

You may notice this when pushing the scooter. The scooter will move freely until you reach a certain speed. You will then encounter some resistance as the motor brake system is activated.

MEDICATION

Always check with your physician to determine if any of the medications you are taking may affect your judgment and/or your ability to operate your Buzzaround XL. Also check with your physician concerning your physical ability to operate a scooter.

WARNING Do not connect or allow anyone except an authorized Golden Technologies, Inc. dealer to connect any electrical or mechanical device to your Buzzaround XL. Unauthorized accessories will void the warranty and may cause injury.

NOTE: Please remember that while on your Golden Buzzaround XL, you are a motorized pedestrian. You must observe and obey all pedestrian rules and regulations for the locale in which you are riding.

Please use your Buzzaround XL™ scooter often and allow it to expand the horizons of your daily life. The more mobility your Golden Buzzaround XL brings to you, the happier you will be, and the more satisfied we at Golden Technologies, Inc. will be! But as with all things, especially motor operated vehicles, observing a few rules and safety considerations will help ensure safe scooter operation. So please follow the rules below.

RULES FOR USE AND OTHER SAFETY CONSIDERATIONS

- Read completely and understand this owner's manual before assembling, operating, transporting, or disassembling your Golden Buzzaround XL.
- Always operate your Golden Buzzaround XL with thought, care, and safety.
- Do not attempt to use your Buzzaround XL on an escalator. Always use an elevator.
- Do not carry passengers under any circumstances.
- Do not mount or dismount your Golden Buzzaround XL unless the brake is engaged.
- Always make sure that the key switch is set to "Off" before mounting or dismounting your scooter.
- Do not back your Golden Buzzaround XL down an incline or across an uneven surface.
- Do not turn your scooter suddenly at full speed.
- Always make sure the seat is locked in the forward position before operating your Buzzaround XL.
- Always come to a full stop before changing direction from forward to reverse or from reverse to forward.
- Do not operate your Buzzaround XL where you could not safely or legally walk.
- Do not climb ramps or curbs that exceed your scooter's capacity.
- Always approach curbs and inclines straight on.
- Always be aware of and careful near mechanical pinch points especially when assembling and disassembling your scooter.
- Never sit on your Buzzaround XL when it is being transported.
- Always fasten down your Buzzaround XL securely with an approved tie-down system while transporting your scooter.
- Never operate your scooter if it is not functioning properly.

RULES FOR USE AND OTHER SAFETY CONSIDERATIONS - continued

- Always use caution when driving on soft or uneven surfaces such as grass or gravel. Also use caution on decks where there is no railing.
- Never drive on the roadway, except when you must cross the street.
- Always cross streets at intersections and use crosswalks or the most direct route, making sure that your path is clear and that you are visible to motor traffic.
- Never drive your Buzzaround XL up or down a step or curb that is higher than the ground clearance listed on the specifications chart (see pages 14-15).
- Never back up or down a step or curb.
- Do not drive your Buzzaround XL in icy or salted conditions.
- Never operate your Buzzaround XL while you are under the influence of alcohol.

III. EMI/RFI

The rapid development of electronics, especially in the area of communications, has saturated our environment with electromagnetic (radio) waves that are emitted by television transmitters, cellular phones, citizen's band radios (CBs), amateur radios (ham radios), wireless computer links, microwave transmitters, paging transmitters, etc. These electromagnetic (EM) waves are invisible and increase in strength the closer one gets to the source of transmission. When these energy waves act upon electrical devices and cause them to malfunction or to function in an erratic or uncontrolled manner, they are referred to as Electromagnetic Interference (EMI) or Radio Frequency Interference (RFI).

EMI/RFI AND YOUR BUZZAROUND XL

All electrically powered vehicles, including scooters are susceptible to Electromagnetic Interference/Radio Frequency Interference (EMI/RFI). This interference could result in abnormal, unintended movement of your Golden Buzzaround XL.



MARNING Unintended movement or brake release could cause an accident or injury.

The FDA has determined that each make and model of scooter can resist EMI/RFI to a certain level. The higher the level of resistance, the greater the degree of protection from EMI/RFI—measured in volts per meter (V/m). The FDA has also determined that current technology is capable of providing 20 V/m of resistance to EMI/RFI, which would provide useful protection against common sources of interference. This product has been tested and has passed an immunity level of 20 V/m.

EMI/RFI RECOMMENDATIONS

- Do not turn on or use hand-held personal electronic communication devices such as cellular phones, walkie-talkies, and CB radios while your scooter is turned on.
- Be aware of any nearby transmitters (radio, television, microwave, etc.) on your intended route and avoid operating your scooter close to any of those transmitters.
- Turn off the power if your Buzzaround XL is going to be in a stationary position for any length of time.
- Be aware that adding accessories or components or modifying your scooter may make it more susceptible to EMI/RFI.
- If unintended movement or park brake release occurs, turn your scooter off as soon as it is safe to do so.
- Report all incidents of unintended movement or park brake failure to Golden Technologies, Inc. Technical Service at (800) 624-6374.

MARNING Turn off your scooter as soon as it is safely possible if unintended or uncontrollable motion occurs or if unintended park brake release occurs.

IV. YOUR GOLDEN Buzzaround XLTM



Figure 4. Your Golden Buzzaround XL

FOR YOUR RECORDS

Please fill in your Buzzaround XL's information below. This information will be useful in the event that you ever need to contact Golden Technologies, Inc. concerning your scooter.

Model	_ Serial Number	
Date of Purchase	Body Color	_
Dealer Name		
Company		
Address		
City	StateZip	

Please remember to fill in and return your warranty registration card in the back of this manual.

IV. YOUR GOLDEN Buzzaround XL^{TM}

Specification	GB-116			
Medicare Code	K0800			
Weight capacity	300 lbs.			
Drive Wheels	Rear			
Maximum speed	4.5 mph			
Length	41.5 in.			
Operating Range ¹	5.7 miles			
Ground Clearance to center deck	2 in.			
Ground Clearance to transaxle/motor	1.5 in.			
Turning Radius	37 in.			
Type Batteries	2-12 AH			
Colors	Red, Blue			
Freewheel Mode	Yes			
Electronic Speed Control	Yes			
Electro-Mechanical Brakes	Yes			
Charger	Off-board			
Controller	50 Amp Dynamic R-Series			
Length	40.5 in.			
Width	22.25 in.			
Height (ground to top seat back)	34.75-36.75 in.			
Ground to top of Seat	22-24 in.			
Ground to top of Deck	4.125 in.			
Deck to top of Seat	17.25-19.25 in.			
Number of Seat Height Adjustments	4			
Size of Increments	0.5 in.			
Front axle to Rear axle	30 in.			
Weight of Unit: (assembled)	102 lbs.			
Front Half	33 lbs.			
Rear Half	25 lbs.			
Seat with Arms	21 lbs.			
Battery pack weight	25 lbs.			
Tires:	Solid			
Front	8 in.			
Rear	8 in.			
Rear Anti-Tip Wheels	2 in.			
Standard Seat:	Stadium Style			
Seat Back Height (no headrest)	16.0 in.			
Width x Depth	17" x 16"			
Color	Black Vinyl			

IV. YOUR GOLDEN Buzzaround XLTM

Specifications	GB-116			
Optional Seat:	Stadium Style			
Seat Back Height (no headrest)	15.5 in.			
Width x Depth	18" x 16"			
Color	Black Vinyl			
Warranty:				
Frame	Lifetime Warranty			
Drive Train	2 Year Warranty			
Electronics ²	2 Year Warranty			

* Notes:

- 1. Battery range will vary due to rider weight, drive surface, and terrain.
- 2. Electronics warranty excludes batteries.

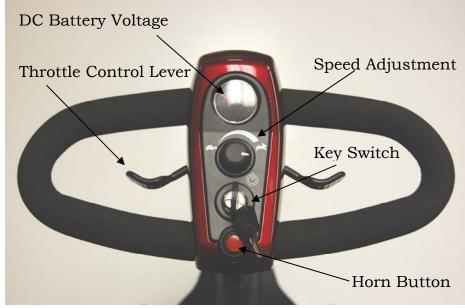


Figure 5. Buzzaround XLTM Delta Tiller Control Panel

CONTROL PANEL

Speed Adjustment Dial

- The speed adjustment dial allows you to preselect the maximum top speed of your Golden Buzzaround XL. See figure 5.
- Turn the dial counterclockwise to operate your scooter at the lowest speed level.
- Turn the dial clockwise to increase the operational speed of your scooter.
- We recommend that you select a speed setting at which you feel comfortable, safe, and in control of your Buzzaround XL.

Key Switch

This switch turns the power on and off to your Buzzaround XL. See figure 5.

- Insert the key into the key switch.
- Turn the key 90 degrees clockwise to turn on your scooter's power. Your scooter will beep once, the DC Battery Voltage Meter will light up, and the needle will move to indicate that power is on.
- Turn the key back to the vertical position to turn off your scooter's power.

NOTE: Always make certain that the key is removed from the key switch before getting on or off your Golden Buzzaround XL or before lowering the tiller completely.

Horn Button

Press this button to sound the horn. See figure 5.

DC Battery Voltage Meter

This meter (see figure 5) shows the amount of voltage in your Buzzaround XL's batteries.

- Green indicates a full charge on the batteries.
- Yellow indicates caution and approximately a one-half charge of the batteries.
- Red indicates that the batteries have less than one-half of a charge remaining. See section X. "Care and Maintenance" for instruction concerning charging the batteries.

Delta Tiller Throttle Control Lever

The Delta Tiller enables you to use only one hand (either the right or left) to operate both the speed and the direction of the Buzzaround XL. This self-centering lever system controls your Buzzaround XL's speed (up to the maximum speed set by the speed adjustment dial) and its forward and reverse direction. See figure 5.

To drive forward use either of the following:

- Use your right hand fingers to pull back on the right side of the throttle control lever.
- Use your left thumb to push the left side of the throttle control lever.

NOTE: Always bring your Buzzaround XL to a full stop before changing direction from forward to reverse, or from reverse to forward.

To drive in reverse use either of the following:

- Use your left hand fingers to pull back on the left side of the throttle control lever.
- Use your right thumb to push the right side of the throttle control lever.

When the throttle control lever is completely released, it automatically returns to the center "stop" position and engages your scooter's brakes, bringing you to a complete stop. You will hear a "click" when the park brake engages.

Control Options

Golden Technologies, Inc. has made provision for the individual needs and abilities of the operators of the Golden Buzzaround XL.

Your authorized Golden Technologies, Inc. dealer can reverse the throttle control lever controls so that when you pull on the left side of the lever, your scooter will move in the forward direction, and when you pull on the right side of the lever your scooter will move in the reverse direction.

DELTA TILLER ADJUSTMENT

The tiller on your Buzzaround XL scooter employs an adjustment knob to provide you with multiple tiller angle settings. To set the tiller to your liking, follow these directions.

- 1. Use one hand to grasp a handgrip.
- 2. Use your other hand to loosen the tiller adjustment knob. See figure 4 on page 13.
- 3. Position the tiller to a comfortable driving position.
- 4. Tighten the tiller adjustment knob.

SEATING



Figure 6. Armrest Width Adjustment



Figure 7. Flip-up/Angle Adjustment

Armrest Width Adjustment

To adjust the armrest width:

- 1. Loosen the adjustment knobs at the rear of the seat. See figure 6.
- 2. Slide the armrests in or out to the desired width.
- 3. Tighten the adjustment knobs.

WARNING Be sure adjustments knobs are securely tightened against the inserted armrest tube. Do not overextend the armrest.

Flip-up Armrests

Pull up on the end of either armrest to flip it up for easy transfer on and off your Golden Buzzaround XL^{TM} . See #1 on figure 7.

Armrest Angle

To increase the armrest angle, turn the armrest angle screw counterclockwise. To decrease the armrest angle, turn the armrest angle screw clockwise. See #2 on figure 7.



Figure 8: Seat Rotation Adjustment

Seat Rotation Lever

The seat can be rotated through 360° and locked at any 45° position.

- 1. Pull up on the seat rotation lever and rotate the seat to the desired position. See figure 8.
- 2. Release the handle to lock the seat at any 45° position.







Figure 10



Figure 11

Seat Height Adjustment

To adjust the seat height:

- 1. Pull up on the seat rotation lever and lift the seat up and off of the seat pedestal. See Figure 9.
- 2. Remove the battery box by lifting it up. See figure 10.
- 3. Remove the detent pin or nut and bolt that holds the seat post in the seat pedestal. See Figure 11.
- 4. Position the seat post at the desired height while aligning the holes in the seat post and the seat pedestal.
- 5. Reinstall the detent pin or nut and bolt.
- 6. Pull up on the seat rotation lever when placing the seat back on the seat post.

WARNING Do not sit in or attempt to move your Buzzaround XL unless the frame and rear carriage are securely engaged. Accidental separation of the frame from the rear carriage may occur and cause injury or damage.



MARNING Never sit on your Buzzaround XL in freewheel mode.



MARNING Never disengage the park brake while you are operating your Buzzaround XL.

WARNING Always make certain that your scooter park brake is engaged before inserting the key into the key switch and turning it to the on position.

FREEWHEEL MODE

Your Buzzaround XLTM is equipped with a freewheel lever that can set your scooter in or out of freewheel mode.



Figure 12: Freewheel Lever

To disengage the park brake and put your scooter in freewheel mode: Pull forward on the freewheel lever towards the letter N (Neutral Position). See figure 12.

To engage the brake and take your scooter out of freewheel mode: Push back on the freewheel lever towards the letter D (Drive Position). See figure 12.

Pushing the scooter too quickly in freewheel will cause the motor to act as a generator causing the scooter to become difficult to push. Freewheel slowly.

MOUNTING

NOTE: For your first driving session, make certain that your Buzzaround XL^{TM} starts out on a level surface and that you will continue driving on a level surface.

BEFORE GETTING ON YOUR BUZZAROUND XL

- 1. Check to be certain that the key has been removed from the key switch. See section V. "Operation" in this manual. This will eliminate the possibility of accidentally activating the paddle controls and causing injury to yourself and/or others.
- 2. Check to be certain that your Buzzaround XL™ freewheel lever is in the engaged position. See section V. "Operation" in this manual.
- 3. Flip up or remove the armrests.

WARNING When getting on or off your Buzzaround XLTM, keep your weight toward the middle of the deck. Putting most or all of your weight on the edge of the deck may cause an unstable condition.

GETTING ON YOUR BUZZAROUND XL

- 1. Position the seat for safe and easy mounting. Ensure that the seat is facing forward. See Section V. "Operation."
- 2. Return tiller to full upright position if necessary.
- 3. Carefully place one foot on the approximate center of the deck and seat yourself comfortably and securely on the seat.
- 4. Flip down or replace the armrest(s.)
- 5. Place the key into the key switch.
- 6. Rotate the key clockwise to the on position. See figures 13 and 14.



Figure 13. Key Switch (Off)



Figure 14. Key Switch (On)

BASIC DRIVING

- 1. Make certain that you are seated safely and properly on your Golden Buzzaround XL.
- 2. Turn the speed control dial fully counterclockwise to its slowest setting.
- 3. Insert the key into the key switch—if you have not already done so.
- 4. Turn the key clockwise to the "On" position. See figure 14 on page 21.
- 5. Place your hands on the handgrips.
- If you wish to drive forward, pull back on the right side of the throttle control lever (or push the left side of the throttle control lever forward.)
- If you wish to drive in reverse, pull back the left side of the throttle control lever (or push the right side of the throttle control lever forward.)
- 6. Pull on the throttle control lever to gently your Buzzaround XL.
- 7. Release the throttle control lever to allow your Buzzaround XL to come gently to a full stop.
- 8. Practice these two basic functions until you feel that you have control of your scooter.

Steering

Steering your Golden Buzzaround XL is easy and logical.

- 1. With both hands on the handgrips of the tiller (see figure 4 on page 13), turn the tiller to the right to travel to the right.
- 2. With both hands on the handgrips of the tiller (see figure 4 on page 13), turn the tiller to the left to travel to the left.
- 3. Make certain to maintain sufficient clearance when turning your scooter so that the rear wheels will clear any obstacle.

WARNING Turning your scooter too sharply at too high a speed may create a situation where one of the rear wheels will leave the ground. This may increase the possibility of tipping the scooter. Avoid this danger at all times by decelerating and steering a wide arc around corners and obstacles.

Steering in a Tight Spot

If you must steer in a tight spot, such as entering a doorway or when turning around:

- 1. Bring your Buzzaround XL to a full stop.
- 2. Set speed at the lowest setting.
- 3. Turn the tiller to the direction in which you wish to drive.

For more information on dealing with obstacle and tight spots, see "Control Through Tight Spots" on the next page.

Steering in Reverse

Backing up your Buzzaround XL requires attention to what you are doing.

- 1. Use your right fingers to push the throttle control lever or use your left fingers to pull back on the throttle control lever. See figure 5 on page 16.
- 2. Turn the tiller to the left to drive in reverse to the left.
- 3. Turn the tiller to the right to drive in reverse to the right.

NOTE: Your Buzzaround XL's speed in reverse is fifty percent of the speed set at the speed control dial.



MARNING Prevent injury! Do not drive down an incline in reverse.

CONTROL THROUGH TIGHT SPOTS

As you use your Golden Buzzaround XL to greatly increase your mobility, you will undoubtedly encounter some obstacles that will require practice to negotiate smoothly and safely. Below are some common obstacles that you may meet during the daily use of your scooter. Listed with those obstacles are some driving tips that should help you conquer those obstacles. Learn and follow those tips, and with surprising ease you will soon be in control of your Buzzaround XL as you maneuver it through doors, up and down ramps, up and over curbs, through grass and gravel, and up and down inclines.

Ramps

When proceeding up any ramp, curb, or incline:

• Lean forward in your seat to move your center of gravity forward for maximum stability and safety.

If the ramp has a switchback, good cornering ability is required.

- Maneuver your Buzzaround XL so that the front wheels take wide swings around the corners of the ramp.
- Doing this will allow your scooter's back wheels to follow a wide arc around the corner, staying clear of obstacles.

If you must stop your Buzzaround XL while driving up a ramp:

- Starting up again simply requires that you apply gentle and steady forward power pressure to the throttle control lever.
- Accelerate gently after stopping on any incline.

Driving down a ramp:

- Keep your Buzzaround XL's speed control dial set fully counterclockwise at the slowest speed setting.
- If you must come to a stop, release the throttle control lever slowly and smoothly.



MARNING Prevent injury! Do not drive down an incline in reverse.

Curbs

- See specifications for maximum curb height.
- Always use caution when negotiating any curb.
- Go up or down a curb head on at a direct 90° angle.
- Approach and negotiate the curb so that both back wheels of your scooter go over the curb at the same time.
- Never negotiate inclines or curbs by traversing them. Doing so may cause the scooter to tip over.
- Go down a curb slowly to avoid a jarring bump. Use as little power as possible.

Grass and Gravel

Your Golden Buzzaround XL performs admirably on grass, gravel, and hills, but you must follow the operational parameters presented in this manual. Refer to the "Safety" section. If you are unsure about any situation, avoid it. Common sense is your best protection.

- Feel free to use your Golden Buzzaround XL on lawns or in park areas.
- Avoid long or high grass, which may wrap around your scooter's axles.
- Avoid loose gravel.

VII. DISASSEMBLY

DISASSEMBLY

Your Buzzaround XL scooter is designed to be disassembled easily in order to be transported. When disassembling your scooter, please be sure to follow these simple instructions.

Remove the Seat

1. Place your scooter on a level surface.

WARNING Remove the key from the key switch before you begin to disassemble your Buzzaround XL.

- 2. (Optional) Loosen the armrest adjustment knobs and remove the arms from the seat. This will reduce the weight of the seat making it easier to lift.
- 3. While holding the seat rotation lever up, grip the seat on opposite sides and, with a firm grip; pull the seat straight up. See figure 15.



Figure 15. Removing the Seat

Remove the Battery Pack

4. Lift the battery pack off the scooter. See figure 16.



Figure 16. Removing the Battery Pack

VII. DISASSEMBLY

Remove the Tiller Basket

5. Remove the tiller basket by pulling up.

Fold Down and Lock the Tiller

6. Push in and turn the tiller lock clockwise 90 degrees. See #1 on figure 17. This will lock the front wheel to keep it from turning side to side to help control while carrying.



Figure 17. Lowered Tiller

6. Loosen tiller adjustment knob and fold the tiller down flat. See #2 on Figure 17. Then tighten the adjustment knob to secure the tiller in its new position. Once the tiller is lowered and locked, you may use it as a handle for easy transportation. Grab it by the plastic on the tiller. See #3 on Figure 17.

Separate the Drivetrain from the Frame

WARNING Be careful not to pinch your fingers between the frames. This area is a pinch-point and requires your full attention.

- 7. Pull up on the drivetrain release lever with one hand to unlock the front and rear frame sections. See Figure 18.
- 8. Pull the front frame up and off of the drivetrain. See figure 18.



Figure 18. Separating the Drivetrain and Frame

WARNING Be aware of any possible pinch-points when connecting the rear frame to the front frame. Please note warning labels at pinch-points during assembly.

WARNING Pinching and crushing hazard! Increased hazards due to pinching or crushing result due to the component weight (such as batteries) during preparation for transport and maintenance work. Always carry out any work to be done with great care. Always try to get help from a second person, especially when stowing parts for transport.

Pinch Point: A pinch point is an area where you MUST consider your fingers to be sure they **DO NOT** become pinched between two metal or hard plastic areas. The greatest chance of pinch points becomes possible during the assembly of the Buzzaround XL scooter.

WARNING INJURY HAZARD DUE TO IMPROPER ASSEMBLY!

Ensure that all components in the scooter have been correctly assembled. During assembly, please check that all connecting/locking devices are holding in place.



Figure 19. Buzzaround XL Components

Reinstall the Drivetrain

1. Line up the frame and the drivetrain. See figure 20.



WARNING WATCH FINGER PLACEMENT! BE CAREFUL NOT TO PINCH YOUR

FINGERS!

2. Lower the frame onto the drivetrain until the drivetrain release lever engages. You should hear an audible click. See figure 21.

Install the Battery Pack

3. Gently lower the battery pack onto the frame. See figure 22.



Figure 20. Drivetrain Alignment



Figure 21. Connecting Frame and Drivetrain



Figure 22. Battery Pack Installation

Raise the Tiller

- 4. Loosen the tiller adjustment knob and raise the tiller. See figure 23.
- 5. Tighten the tiller adjustment knob at the desired position.



Figure 23. Tiller Raised

WARNING MAKE SURE YOU TIGHTEN YOUR TILLER KNOB TO BE SURE IT IS SECURED IN THE DESIRED POSITION!

Install the Tiller Basket

6. Place the basket onto the tiller bracket and push down to lock it in place. See figure 23.

Install the Seat

- 7. Hold the seat on an angle so you can see the seat swivel post underneath
- 8. Place the seat swivel post into the seat receiver post as shown in figure 24.
- 9. Pull up on the seat release lever to lock the seat in place.



Figure 24. Installing the Seat

WARNING Pinch Point! Keep hands and clothing clear of the seat swivel post and seat post.

WARNING Accident hazard due to non-engaged seat! Ensure that the seat is properly engaged by turning the seat slightly left and right.

Unlock the Tiller

10. Turn the tiller lock knob to the unlocked position. See figure 23 on page 29.

WARNING IF YOU DON'T UNLOCK YOUR TILLER LOCK KNOB, YOUR TILLER WILL NOT TURN! THIS COULD CAUSE INJURY.

Accident hazard due to incorrect seat position! Always turn the seat to face forwards and engage it before driving. If the seat is in any other position, the possibility of tipping is increased. Before turning the seat, always ensure that the scooter is on an even and solid surface.

IX. TRANSPORTING YOUR Buzzaround XLTM



Figure 25. Buzzaround XL

NOTE: All Golden Buzzaround XL scooters can be equipped with docking devices for loading onto a vehicle by means of a mechanical lift or hoist. Contact your Golden Technologies, Inc. dealer for more information concerning docking devices and scooter lift devices.

To Transport Your Buzzaround XL:

- Disassemble or fold down the seat and tiller (see section VII. "Disassembly") as close as possible to the loading area of the vehicle to be used for transporting your scooter.
- The degree to which you disassemble your Buzzaround XL or fold the seat and tiller depends on the size and shape of the cargo area of the transporting vehicle.
- Do not lift your Buzzaround XL by its plastic body parts or dash. Breakage of these parts is not covered by the warranty.
- Do not use the tires or wheels to lift the rear carriage. The carriage may rotate and cause injury or damage.
- Moving blankets or other forms of padding may be used to protect your Buzzaround XL during transportation.

WARNING If your scooter and its components are not properly and securely stowed during transportation, the scooter or the components may move or become airborne and cause injury or damage.

WARNING Never sit on your Buzzaround XL when it is being transported. Always fasten down your Buzzaround XL securely with an approved tie-down system while transporting your scooter.

ROUTINE MAINTENANCE

The Buzzaround XL™ is virtually maintenance free. All of the bearings on your Golden Buzzaround XL are permanently lubricated and sealed. No additional lubrication is required. There are, however, several things that you can do to help keep up the appearance and maintain the performance of your scooter.

CLEANING YOUR Buzzaround XL

Tires

Clean the tires with ordinary kitchen-type cleaners and a damp cloth. Do not use solvents on the tires.

Solvents can cause the tire material to break down or become too soft.

Body

- Clean the body of your scooter with a damp cloth. Do not hose down your scooter! Dry with a clean soft cloth.
- Use cool water mixed with a mild soap to remove dirt and oils.
- Buff by hand with a soft cloth.

Vinyl Seat

Clean with a mild soap or mild detergent and a damp cloth. A vinyl cleaner may also be used.

Auto Grade Deck Carpet

Wash in a heavy-duty clothes washer. Or, spray clean with an automotive-type wand after the carpet has been removed from the scooter. The deck carpet snaps into place on the scooter floor. Simply pull up on the carpet to remove it.

BATTERIES AND CHARGING

Battery maintenance is the most important part of maintaining your scooter. Keeping the batteries fully charged helps to extend battery life. Use the following guidelines to help keep your batteries in optimum condition.

- For daily use, keep batteries fully charged. We recommend that you plug in the off-board charger after each use and charge 6-8 hours.
- If you are not going to use the scooter for more than a week, **fully charge** the batteries and then disconnect them from the scooter. See figure 16 on page 25.

To Charge the Batteries:

The charger for all Buzzaround XL models is an off-board charger. To charge the batteries, plug the charger into the charger port on the battery pack or on the side of the console. See figures 26 and 27.

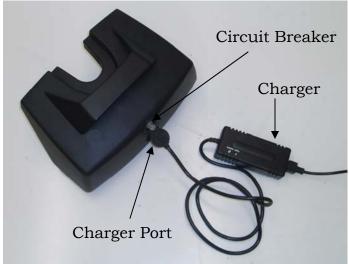






Figure 27. Charging Batteries

Battery Maintenance

GEL-cell or AGM and SLA deep-cycle batteries are used for operating Golden Buzzaround XL scooters.

- These batteries are maintenance free.
- There is no danger of spillage or leakage, so these batteries are safely transportable on aircraft, busses, trains, etc.
- By following the procedures set out in this manual, you can expect extended life from our Golden Buzzaround XL's batteries.

IF YOUR Buzzaround XLTM DOES NOT OPERATE

- Make certain the freewheel lever is set to the engaged position. See page 20.
- Check the main circuit breaker. If necessary, reset the circuit breaker. See figure 26 on page 33.
- Make certain that the speed adjustment dial is at the desired setting.
- Make certain that the key switch is set to the "On" position. If none of the above procedures solve the problem, contact your authorized Golden Technologies, Inc. dealer.

MAIN CIRCUIT BREAKER

The main circuit breaker reset button is located on the battery pack. See figure 26 on page 33.

WARNING Do not attempt electrical repairs. Consult Golden Technologies, Inc. or your authorized Golden Technologies, Inc. dealer. If, for no apparent reason, your Buzzaround XL stops operating, the main circuit breaker may have tripped.

Possible causes for the main circuit breaker to trip:

- Driving up a long, steep hill.
- Driving over a curb.
- Run-down batteries.

As you operate your Buzzaround XL, battery voltages go down and battery current must rise to satisfy the demands of the motor and of other electrical devices operating on your scooter. This can cause a heavy current draw that will trip the main circuit breaker.

Remedy:

- Recharge your Buzzaround XL's batteries. See "Charger and Batteries" in this section of this manual.
- If the problem continues, have your authorized Golden Technologies, Inc. dealer load test the batteries.
- If the batteries are good, the charger may be the problem. Consult your authorized Golden Technologies, Inc. dealer.

Resetting the Main Circuit Breaker

- 1. If the main circuit breaker trips as a result of run-down batteries or because of a temporary overload, reset the circuit breaker:
- 2. Wait ten minutes or so for the motor control board to return to the normal operating temperature range.
- 3. Make certain that the key switch is set to the "Off" position.
- 4. Press in on the main circuit breaker reset button. See figure 26 on page 33.

NOTE: If the main circuit breaker continues to trip, there is probably an underlying electrical fault that needs attention.

- Contact your authorized Golden Technologies, Inc. dealer.
- Do not keep resetting the main circuit breaker without correcting the underlying electrical problem.

DIAGNOSTICS

The diagnostics feature of your Golden Buzzaround XL microprocessor based motor control board functions as follows:

- Any fault condition with the controller or with an associated system will cause the scooter to beep.
- The number of beeps in each series is referred to as the "Beep Code."
- The beep code indicates the nature of the condition or fault.

Beep Codes

1 Beep

- Indicates that the battery voltage (with the throttle control lever in the neutral position) is below the required operating voltage of the scooter.
- The batteries need to be charged.
- Your Buzzaround XL will continue to operate at reduced speeds.
- As the voltage drops you will experience a power loss.

Remedy: Charge your Buzzaround XL's batteries. See "Batteries and Charging" in this section.

2 Beeps

- Indicates that the battery voltage is too low for the scooter to operate.
- At this voltage your scooter will cease operation.
- If you have charged the batteries and the condition continues, one or both of the scooter's batteries may be at fault.
- The continuance of this condition after you have charged your Buzzaround XL's batteries may also indicate a problem with the battery charger.

3 Beeps

Consult your authorized Golden Technologies, Inc. dealer.

4 Beeps

- Indicates that the motor control board is overloaded and overheated.
- An overload can occur if you have been driving your Buzzaround XL for an extended period of time up an incline above the recommended 6 degrees.
- An overload can occur if your Buzzaround XL is carrying a payload that is higher than the recommended weight capacity of 300 pounds.
- Your scooter will not operate until the motor control board cools back to its operational temperature range.

Remedy:

- Turn off your Buzzaround XL's key switch and allow the scooter to sit for 10 minutes.
- Consult your authorized Golden Technologies, Inc. dealer.

5 Beeps

- Indicates a brake problem.
- The freewheel lever may be in the disengaged position. See page 18.
- The brake or the brake wiring may be damaged.
- For safety reasons, your scooter was designed to cease operation until the problem is corrected.

Remedy:

- Make certain that the freewheel lever is in the engaged position. See page 18.
- Turn the key switch to the "Off" position to stop the beep code.
- Set the freewheel lever to the "engaged" position.
- Turn the key back to the "On" position.
- If the above remedies do not solve the problem, contact your authorized Golden Technologies, Inc. dealer.

6 Beeps

- Indicates that the throttle control lever was not in the neutral position when the key switch was turned to the "On" position.
- May indicate that the throttle control lever is out of adjustment.

Remedy:

- Turn the key switch to the "Off position.
- Make certain that the throttle control lever is in the neutral position.
- Turn the key switch to the "On" position.
- If the above procedure does not solve the problem, contact your authorized Golden Technologies, Inc. dealer.

7 Beeps

- Indicates a problem with the throttle control lever.
- May also indicate a problem with the potentiometer (speed control.)
- Your scooter will not operate until the problem is resolved.

Remedy:

- Make certain that all electrical connections are firmly and correctly joined.
- If the connections are all firmly joined and the problem is not solved, contact your authorized Golden Technologies, Inc. dealer.

8 Beeps

- Indicates a motor voltage problem.
- Your scooter will not operate until the problem is corrected.

Remedy: Contact your authorized Golden Technologies, Inc. dealer.

9 Beeps

- Indicates other internal errors or faults
- Your scooter will not operate until the problem is corrected

Remedy: Contact your authorized Golden Technologies, Inc. dealer.

10 Beeps

• The scooter has exceeded the Push or Rollaway speed limits.

Remedy:

- Turn the controller off and then on again.
- Consult your authorized Golden Technologies, Inc. dealer

XI. WARRANTY



Consumer Limited Warranty Scooters Effective June 1, 2008

The following warranty is granted only to the INITIAL Consumer who has purchased our product and commences on the Date of Purchase by the Consumer from an Authorized Golden Technologies' Provider. The Consumer must have a warranty registration card filed with Golden Technologies to receive service. This warranty supersedes all previous warranties for all scooter models effective June 1, 2008.

The warranty covers the following power wheelchair models unless otherwise noted:

- ♦ Buzzaround GB106/106XR
- ♦ Liteway GL100

- ♦ All Companion Models
- ♦ Avenger GA541
- ♦ Buzzaround XL GB116

Lifetime Limited Warranty:

For the life of the scooter, from the date of purchase from an authorized Golden Technologies' dealer, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option any of the following structural components found to be defective by an authorized Golden Technologies representative:

♦ Steel Frame

♦ Tiller Frame

♦ Seat Post

♦ Frame Welds

♦ From Front Fork

Two-Year Warranty:

For the period of two years from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option with any new or reconditioned components any of the following drive train components found to be defective by an authorized Golden Technologies representative:

♦ Transaxle

♦ Motor/Brake Assembly (electrical function only)

Note: An increase in operating noise of the transaxle DOES NOT constitute a defect. With normal wear and tear, operating noise is expected to increase.

For the period of two years from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option any of the following electronic assemblies found to be defective by an authorized Golden Technologies representative:

- ♦ Electronic Controller
- ♦ Battery Charger

- Dash Assembly
 - Potentiometer Assembly
- Wire Harness(es)

Note: While charging batteries, it is normal for the battery charger to heat up. Heat coming from the battery charger DOES NOT constitute a defect.

XI. WARRANTY

Golden Technologies' Consumer Limited Warranty Scooters (continued)

One-Year Limited Warranty:

For the period of one year from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option any of the following parts found to be defective by an authorized Golden Technologies representative:

- Bearings
- ♦ Bushings
- ♦ Seat Swivel Mechanism
- Rubber Components (excludes tires)
- ♦ Armrests

Plastic Components (excludes body)

Items not listed are covered at the discretion of Golden Technologies. Any accessories, standard or optional, supplied by Golden Technologies, are covered for a period of one year from the date of purchase with the particular unit.

Warranty Exclusions:

Golden Technologies does not provide warranty on any of the following items which may require replacement due to the normal wear and tear of day to day usage:

- ♦ Tires and Tubes
- ♦ ABS Plastic Shrouds
- ♦ Armrest Pads

- ♦ Motor Brushes
 - Bulbs/Fuses

- ♦ Brake Pads
- Upholstery

This warranty also excludes the following:

- ♦ Batteries (Please consult battery manufacturer for any implied warranty)
- ♦ Loss or theft of components
- Damage caused by:
 - > Battery fluid spillage or leakage
 - Abuse, misuse, accident or negligence.
 - > Improper operation, maintenance or storage.
 - > Commercial use or use other than normal.
 - Repairs and/or modifications made to any part without the specific consent of Golden Technologies.
 - > Exceeding the specified weight capacity of the unit.
 - > Accessories other than those supplied or approved by Golden Technologies.
 - > Failure to adhere to the product instructions
 - Acts of Nature, such as lightning strikes, earthquakes, etc....
 - Circumstances beyond the control of Golden Technologies.

ANY PARTS ALTERED OR REPAIRED BY UNAUTHORIZED PERSON.

Warranty Service:

Warranty Service must be performed by an authorized Golden Technologies representative. Golden Technologies reserves the right to replace warranted part(s) with refurbished or new part(s) at our discretion. All labor charges, service calls, transportation costs or any other charge(s) associated with the installation of any warranted part(s) are the responsibility of the consumer. Warranty is for the replacement of the parts only and does not include freight for the replacement parts. Consumers are not to return any item(s) to Golden Technologies without prior written authorization. Any damages incurred while warranted part(s) are in transport are the sole responsibility of the consumer.

There is no other express warranty.

Implied warranties, including those of merchantability and fitness for a particular purpose are excluded. Liabilities for consequential damages are excluded. This warranty gives you specific rights and you may also have other rights which may vary from state to state.

XII. WARRANTY/REGISTRATION FORM

Golden Technologies Product Registration Form

Please fill out this product registration form or you can also register your product online at www.goldentech.com. Failure to register your product may result in significant delays should service be required.

Address: State: Zip: PRODUCT INFORMATION:	Name:		
	Address:		
PRODUCT INFORMATION:	City:	State:	Zip: _
Serial Number:	PRODUCT INFORM	MATION:	
Serial Number:Purchased From:	PRODUCT INFORM Serial Number:	MATION:	

MAIL COMPLETED FORM TO:

Golden Technologies 401 Bridge St. Old Forge, PA 18518

Fo	old Here First	
		Place Stamp Here

Golden Technologies 401 Bridge St. Old Forge, PA 18518

Fold Here Second





Model GB116



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